

Intranasal Powder Administration of a Spray Dried Tuberculosis Vaccine Candidate Characterized using the Alberta Idealized Nasal Inlet

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Introduction

Intranasal vaccine delivery is advantageous for generating an immune response as it is non-invasive and may provide effective protection by mimicking the natural entry route for many pathogens.

The objectives of this study were to determine the *in vitro* deposition profile of a spray dried tuberculosis (TB) vaccine powder delivered by the Aptar Pharma Unidose Powder System (UDSp) using the Alberta Idealized Nasal Inlet (AINI) [1], and to develop an effective coating method for the AINI to mitigate particle bounce and re-entrainment.

Materials and Methods

Powder Composition

- Trehalose, Adjuvant, and Vaccine powders were spray dried using a custom research dryer [2].
- To target nasal delivery, ID93 (antigen) + GLA-SE (adjuvant) and vaccine powder feedstock concentrations, and spray drying process parameters were modified from a previous inhalable version [3].
- Devices were filled with 10 mg, 20 mg, or 40 mg Trehalose powder, or 20 mg of Adjuvant or Vaccine powders, according to manufacturer instructions.

AINI Coating

Two coatings were applied to the inner surfaces of the AINI, and evaluated using the Trehalose powder:

- (1) 20% Tween 20 in glycerol (v/v)
- (2) 1 ml Brij solution (3 g Brij in 20 ml Ethanol): 5 g glycerol

Experimental Apparatus

- Devices were automatically actuated using manufacturer-supplied actuation parameters.
- Devices were oriented 45° from the inlet plane of the vestibule.
- A pre-separator was included to collect large non-inhalable particles (cut size of 14.9 µm @ 30 L/min).
- An inhalation flowrate of 7.5 L/min through the AINI was achieved by drawing 30 L/min through the pre-separator and supplying 22.5 L/min to the mixing inlet.
- Particles penetrating the pre-separator were collected on a breathing filter; a cotton swab and crystallization disk collected any fraction of the dose that escaped out of the nostril during testing (the 'Residual' dose).
- Deposited trehalose in each AINI region was assayed using Liquid Chromatography – Mass Spectroscopy (LCMS).

Table 1. Particle compositions of Trehalose, Adjuvant, and Vaccine powders

Component

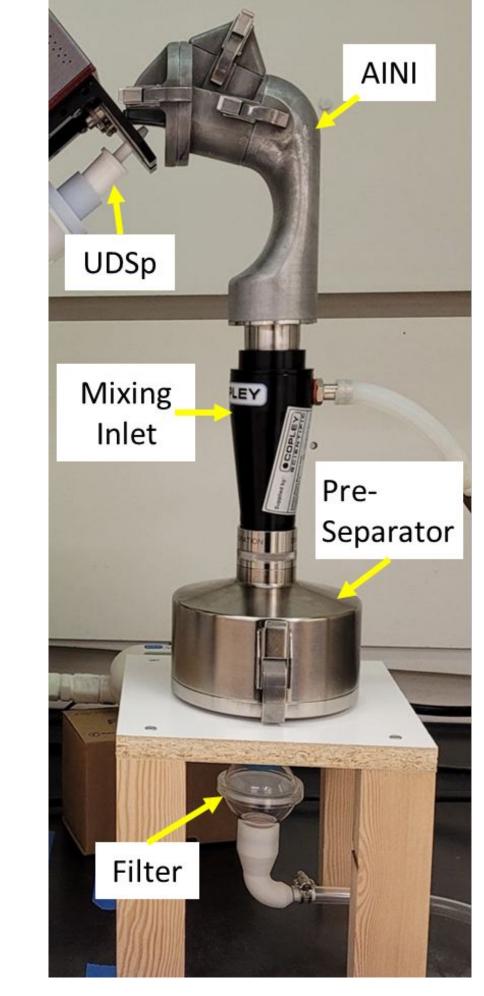
Trehalose Squalene DMPC Tris (Buffer) Vitamin E GLA

ID93 Antige



Figure 1. A transparent view of the UDSp device (Aptar Pharma)

	Particle (% w/w)		
t	Trehalose Powder	Adjuvant Powder	Vaccine Powder
	100	81	81.4
	0	14	14
	0	3	3.1
r)	0	1	1
	0	0.4	0.4
	0	0.04	0.08
en	0	0	0.03



Coated versus Uncoated AINI

- High pre-separator recovery when uncoated indicates particle bounce and re-entrainment occurred.
- Reduced pre-separator recovery when coated indicates coatings mitigated bounce and re-entrainment.
- Similar results observed for 10 mg and 20 mg doses in the coated versus uncoated AINI.
- Brij coating selected for further experiments.

Influence of Filled Dose

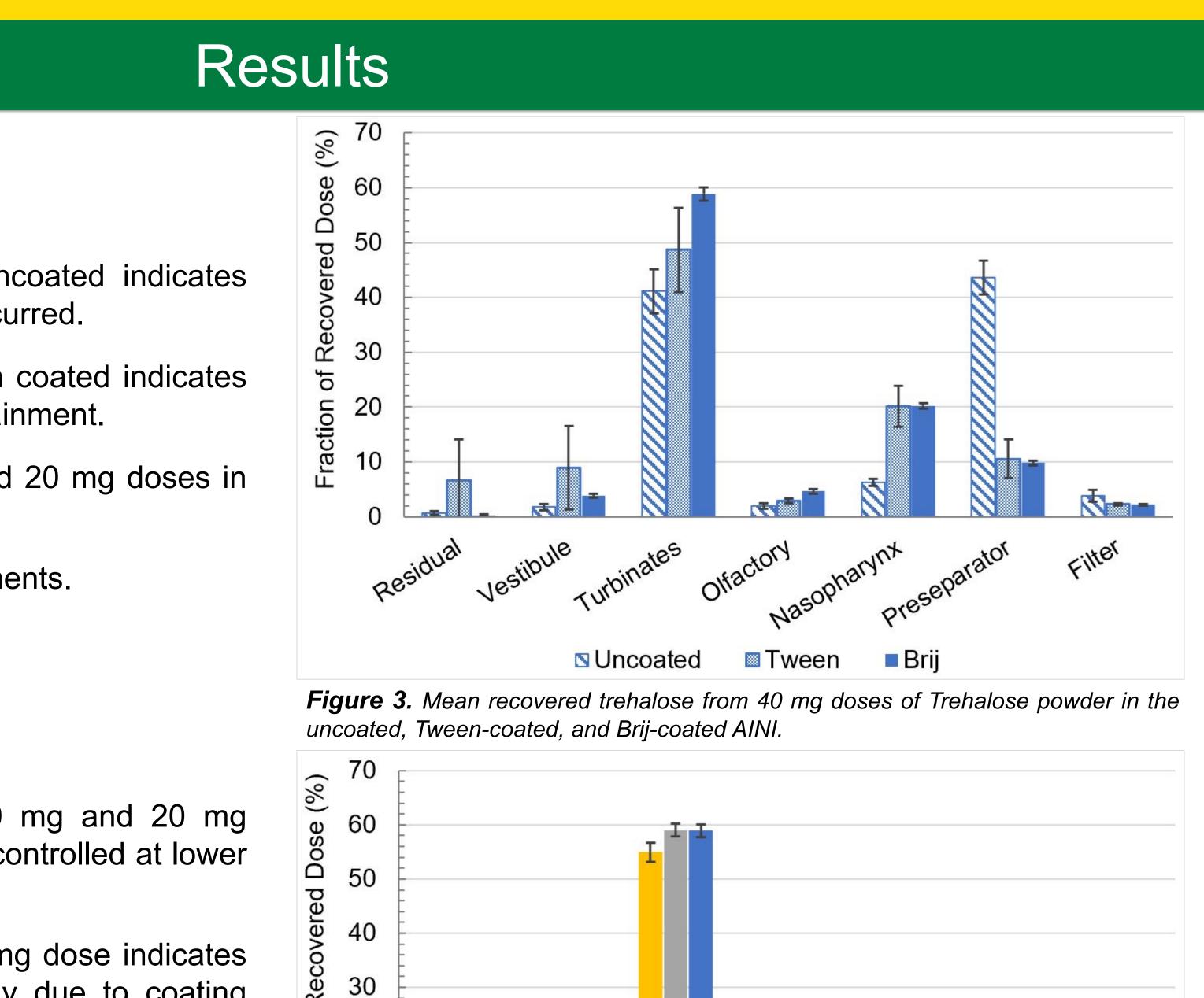
- Similar pre-separator recovery for 10 mg and 20 mg doses indicates that bounce was well controlled at lower filled doses.
- Higher pre-separator recovery for 40 mg dose indicates that some bounce still occurred, likely due to coating overload.
- Reduced recovery from vestibule for 40 mg may indicate site of coating overload.
- Increased filter deposition at lower doses may be caused by more efficient deagglomeration, better dispersion at lower doses.

Trehalose, Adjuvant, Vaccine Powder and Comparison

- Highest recovery from turbinates for all three powders.
- Higher recovery from vestibule, with increased variability, for Adjuvant and Vaccine powders.
- Majority of dose recovered from posterior AINI sections for all three powders.
- Low filter recovery indicates low anticipated lung dose for all three powders.

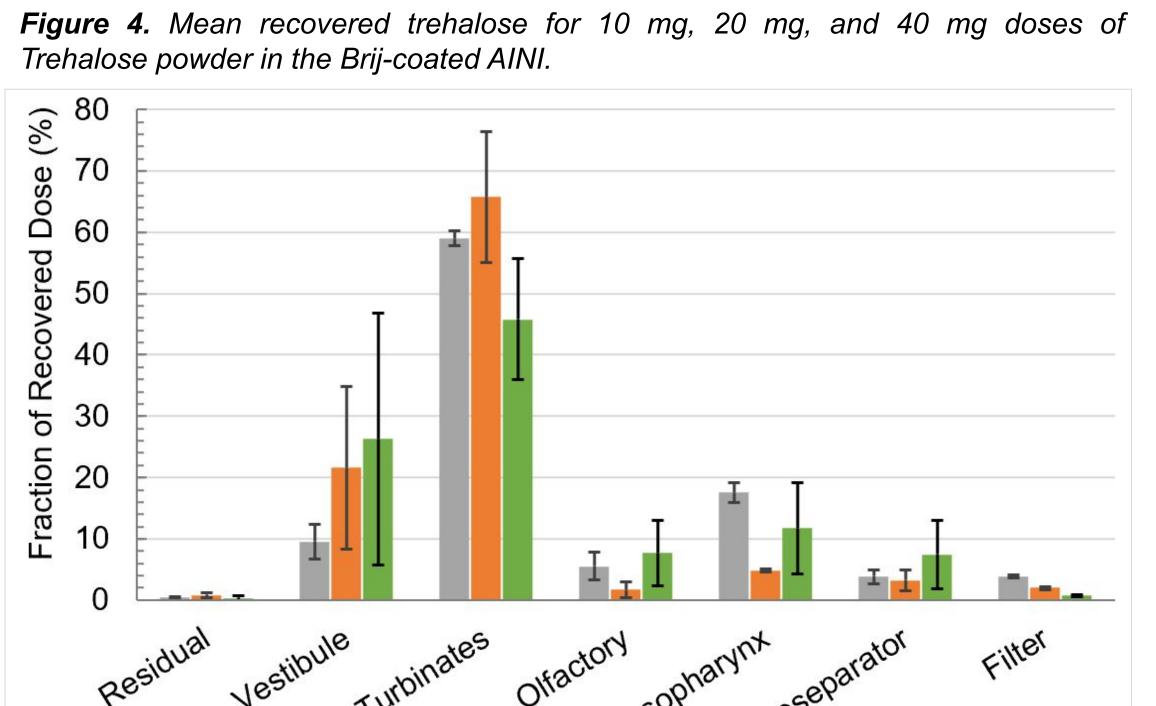
Figure 2. The experimental setup.

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20

10



■ 20 mg

10 mg

40 mg

Trehalose Adjuvant Vaccine *Figure 5.* Mean recovered trehalose from 20 mg doses of Trehalose, Adjuvant, and Vaccine powders in the Brij-coated AINI.



Conclusions

- Coating AINI surfaces using the methods examined here provided effective mitigation of particle bounce.
- Coating overload may cause some bounce to occur at doses greater than 20 mg.
- Coating and use of the pre-separator are recommended when using the AINI with nasal powders, regardless of the dose.
- Delivery of spray dried powders for intranasal vaccine administration shows promise for the tuberculosis vaccine candidate studied here, and merits further exploration.

References

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[2] Ivey, J.W., Bhambri, P., Church, T.K., Lewis, D.A., Vehring, R.: Experimental investigations of particle formation from propellant and solvent droplets using a monodisperse spray dryer. Aerosol Science and *Technology 2018*, 52(6), 702-16.

[3] Gomez M., McCollum J., Wang H., Bachchhav S., Tetreau I., Gerhardt A., Press C., Kramer R.M., Fox C.B., Vehring R.: Evaluation of the stability of a spray-dried tuberculosis vaccine candidate designed for dry powder respiratory delivery. Vaccine 2021, 39(35): 5025-36.

Acknowledgements

This study was funded by the National Institutes for Health and supported by the Access to Advanced Health Institute. The authors thank Aptar Pharma for donating the UDSp devices and Copley Scientific for providing the AINI used in this study.





Respiratory Drug Delivery 2022, Florida, USA